

European Technical Assessment

ETA 21/0366 of 23/04/2021

English translation prepared by IETcc. Original version in Spanish language

General Part

Technical Assessment Body issuing the ETA designated according to Art. 29 of Regulation (EU) 305/2011	Instituto de Ciencias de la Construcción Eduardo Torroja (IETcc)
Trade name of the construction product	WT7 WT7 SST/A2 WT7 SST/A4
Product family to which the construction product belongs	Torque controlled expansion anchor made of galvanised steel or stainless steel of sizes M6, M8, M10, M12, M14, M16 and M20 for use in non-cracked concrete.
Manufacturer	J. van Walraven holding B.V. Industrieweg 5 3641 RK Mijdrecht The Netherlands website: <u>www.walraven.com</u>
Manufacturing plants	Walraven factory A3
This European Technical Assessment contains	13 pages including 4 annexes which form an integral part of this assessment.
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	European Technical Assessment EAD 330232-00- 0601 "Mechanical Fasteners for use in concrete", ed. October 2016

This European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission according to article 25 (3) of Regulation (EU) No 305/2011.

SPECIFIC PART

1. Technical description of the product

The Walraven WT7 in the range of M6, M8, M10, M12, M14, M16 and M20 is an anchor made of galvanised steel. The Walraven WT7 SST/A2 and WT7 SST/A4 in the range of M6, M8, M10, M12, M16 and M20 are anchors made of stainless steel of grades A2 and A4 respectively. The anchor is installed into a predrilled cylindrical hole and anchored by torque-controlled expansion. The anchorage is characterised by friction between expansion clip and concrete.

Product and product description is given in annexes A1 and A2.

2. Specification of the intended use in accordance with the applicable European Assessment Document.

The performances given in section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a mean to choosing the right products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
WT7 product performance for static or quasi static	See annex C
actions	
WT7 SST/A2 and WT7 SST/A4 product performance	See annex D
for static or quasi static actions	

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for class A1
Resistance to fire	No performance determined

4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

The applicable European legal act for the system of Assessment and Verification of Constancy of Performances (see annex V of Regulation (EU) No 305/2011) is 96/582/EC.

The system to be applied is 1.

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document.

The technical details necessary for the implementation of the AVCP system are laid down in the quality plan deposited at Instituto de Ciencias de la Construcción Eduardo Torroja.



Instituto de Ciencias de la Construcción Eduardo Torroja CONSEJO SUPERIOR DE INVESTIGACIONES CIENTÍFICAS

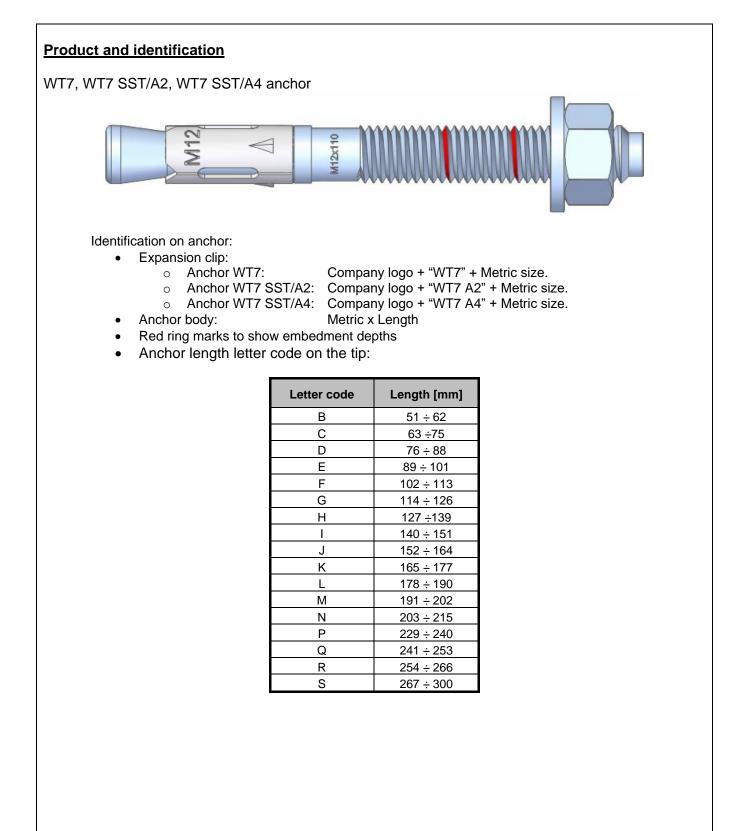
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On behalf of the Instituto de Ciencias de la Construcción Eduardo Torroja Madrid, 23rd of April 2021



Angel Castillo Talavera Director IETcc-CSIC



WT7, WT7 SST/A2, WT7 SST/A4 anchor

Product description

Identification

Annex A1

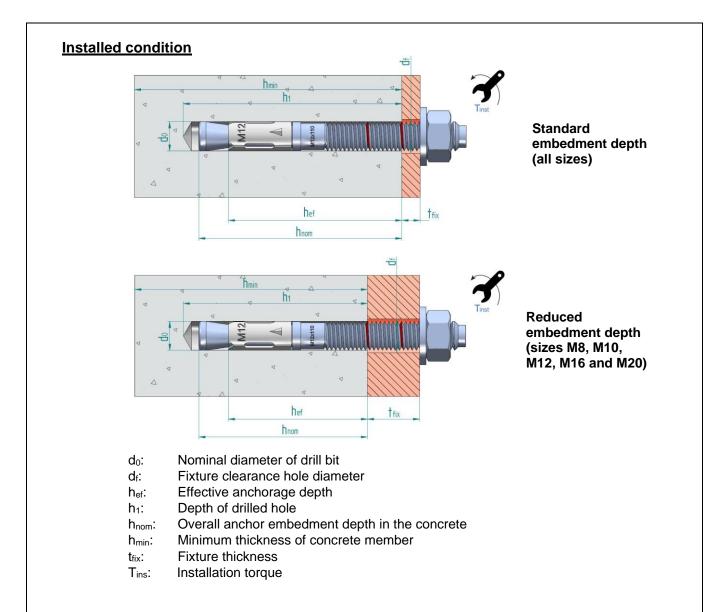


Table A1: Materials

Item	Designation	Material for WT7	Material for WT7 SST/A2	Material for WT7 SST/A4
1	Anchor Body	Carbon steel galvanised ≥ 5 µm ISO 4042 A2, cold forged	Stainless steel, grade A2	Stainless steel, grade A4
2	Washer	DIN 125, DIN 9021 or DIN 440 galvanised ≥ 5 µm ISO 4042 A2	DIN 125, DIN 9021 or DIN 440, stainless steel grade A2	DIN 125, DIN 9021 or DIN 440, stainless steel grade A4
3	Nut	DIN 934 class 6 galvanised ≥ 5 µm ISO 4042 A2, class 6	DIN 934, stainless steel grade A2	DIN 934, stainless steel grade A4
4	Expansion clip	Carbon steel galvanised ≥ 5 µm ISO 4042 A2	Stainless steel, grade A2	Stainless steel, grade A4

WT7, WT7 SST/A2, WT7 SST/A4 anchor

Product description

Installed condition and materials

Annex A2

Intended use

Anchorages subjected to:

• Static or quasi static loads: all sizes and embedment depths

Base materials:

- Reinforced and unreinforced concrete according to EN 206-1
- Strength classes C20/25 to C50/60 according to EN 206-1
- Uncracked concrete

Use conditions (environmental conditions):

- The anchor shall be used in dry internal conditions: all anchor types
- Structural subjected to external atmospheric exposure (including industrial and marine environment) and to permanent internal conditions with no particular aggressive conditions exists: screw types made of stainless steel with marking A4. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete.
- Verifiable calculation rules and drawings are prepared taking into account of the loads to be attached. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages under static or quasi-static loads are designed for design Method A in accordance with:
 - EN 1992-4:2018
- Size M8 in reduced embedment depth is restricted to anchoring of structural components which are statically indeterminate.

Installation:

- Hammer drilling only.
- Anchor installation carried out by appropriately qualified personal and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of aborted hole or smaller distance if the aborted hole is filled with high strength mortar and if under shear or oblique tension load it is not the direction of the load application.

WT7, WT7 SST/A2, WT7 SST/A4 anchor

Intended use

Specifications

Table C1: Installation parameters for WT7 anchor

WT7:	GALVANISED ANCHOR				Ре	rformar	nces			
Insta	llation parameters		M6	M8	M10	M12	M14	M16	M20	
do	Nominal diameter of drill bit:	[mm]	6	8	10	12	14	16	20	
df	Fixture clearance hole diameter:	[mm]	7	9	12	14	16	18	22	
Tinst	Nominal installation torque:	[Nm]	7	20	35	60	90	120	240	
Standard embedment depth										
L _{min}	Minimum length of the bolt:	[mm]	60	75	85	100	115	125	160	
h _{min}	Minimum thickness of concrete member:	[mm]	100	100	110	130	150	168	206	
h1	Depth of drilled hole ≥	[mm]	55	65	75	85	100	110	135	
h _{nom}	Overall anchor embed depth in concrete:	[mm]	49.5	59.5	66.5	77	91	103.5	125	
h _{ef,std}	Effective anchorage depth:	[mm]	40	48	55	65	75	84	103	
t _{fix}	Thickness of fixture for DIN 125 washer ≤	[mm]	L-58	L-70	L-80	L-92	L-108	L-122	L-147	
t _{fix}	Thickness of fixture for DIN 9021 or DIN 440 washer ≤	[mm]	L-58	L-71	L-80	L-94	L-108	L-124	L-149	
Smin	Minimum allowable spacing:	[mm]	35	40	50	70	80	90	135	
Cmin	Minimum allowable distance:	[mm]	35	40	50	70	80	90	135	
Re	educed embedment depth									
L _{min}	Minimum length of the bolt:	[mm]		60	70	80		110	130	
h _{min}	Minimum thickness of concrete member:	[mm]		100	100	100		130	150	
h₁	Depth of drilled hole:	[mm]		50	60	70		90	107	
h _{nom}	Overall anchor embed depth in concrete:	[mm]		46.5	53.5	62		84.5	97	
h _{ef,red}	Effective anchorage depth:	[mm]		35	42	50		65	75	
t _{fix}	Thickness of fixture for DIN 125 washer ≤	[mm]		L-57	L-67	L-77		L-103	L-121	
t _{fix}	Thickness of fixture for DIN 9021 or DIN 440 washer ≤	[mm]		L-58	L-67	L-79		L-105	L-123	
Smin	Minimum allowable spacing:	[mm]		40	50	70		90	135	
Cmin	Minimum allowable distance:	[mm]		40	50	70		90	135	

Installation process

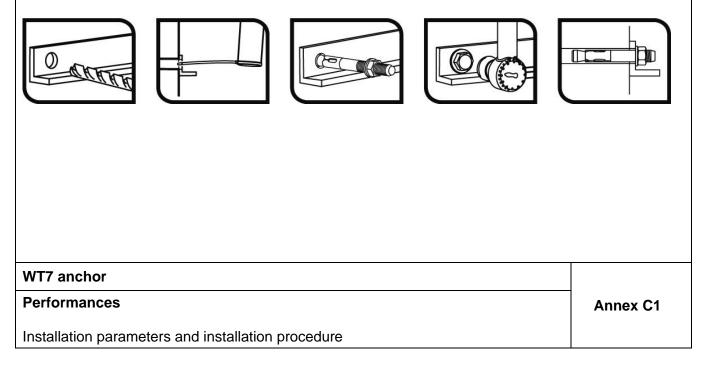


Table C2: Characteristic resistance values to tension loads of design method A according to EN 1992-4 for WT7 anchor

			Performances							
WT7: (GALVANISED ANCHOR		M6	M8	M10	M12	M14	M16	M20	
STEEI	L FAILURE									
N _{Rk.s}	Characteristic resistance:	[kN]	7.4	13.0	23.7	33.3	49.1	60.1	99.5	
γM,s	Partial safety factor:	[-]	1.40	1.40	1.40	1.40	1.40	1.40	1.40	
	OUT FAILURE							•		
	andard embedment depth									
N _{Rk,p}	Characteristic resistance in C20/25 uncracked concrete:	[kN]	1)	1)	19.0	1)	1)	1)	1)	
γins	Installation safety factor:	[-]				1.0		•	•	
•	·	C30/37				1.22				
Ψ_c	Increasing factors for N ⁰ Rk,p:	C40/50				1.41				
	C50/60					1.58				
Re	duced embedment depth			-			-		_	
N _{Rk,p}	Characteristic resistance in C20/25 uncracked concrete:	[kN]		10	1)	1)		1)	1)	
γins	Installation safety factor:	[-]		1.0					1.0	
		C30/37		1.22 -				1.22		
Ψ_{c}	Increasing factors for N ⁰ Rk,p:	C40/50		1.41				1.41		
	• • <u>-</u>	C50/60			1.58			- 1.58		
CONC	RETE CONE FAILURE AND SPL	TTING FA	ILURE					<u> </u>		
	andard embedment depth		_							
h _{ef,std}	Effective anchorage depth:	[mm]	40	48	55	65	75	84	103	
kucr,N	Factor for uncracked concrete:	[-]				11,0		•	•	
γins	Installation safety factor:	[-]				1.0				
Scr,N	— Concrete cone failure:	[mm]				3 x h _{ef}				
Ccr,N		[mm]				1.5 x h		-		
Scr,sp	— Splitting failure:	[mm]	160	192	220	260	300	280	360	
Ccr,sp		[mm]	80	96	110	130	150	140	180	
	duced embedment depth		1	1			1	-	-	
h _{ef,std}	Effective anchorage depth:	[mm]		35	42	50		65	75	
kucr,N	Factor for uncracked concrete:	[-]			11.0				1.0	
γins	Installation safety factor:	[-]			1.0				1.0	
S _{cr,N}	Concrete cone failure	[mm]			3 x h _{ef}				x h _{ef}	
C _{cr,N}		[mm]		1.40	1.5 x he				i x h _{ef}	
Scr,sp	— Splitting failure:	[mm]		140 70	168 84	200		260	300	
Ccr,sp		[mm]		70	84	100		130	150	

¹⁾ Pull out failure is not decisive

WT7 anchor

Performances

Characteristic values for tension loads

Annex C2

Table C3: Characteristic resistance values to shear loads of design method A according to EN 1992-4 for WT7 anchor

\ //T 7-						Per	forman	ces		
VV 17:	GALVANISED ANCHOR			M6	M8	M10	M12	M14	M16	M20
STEE	L FAILURE WITHOUT LEV	/ER ARM								
V _{Rk,s}	Characteristic resistance:		[kN]	5.1	9.3	14.7	20.6	28.1	38.4	56.3
k7	Ductility factor:		[-]				1.0			
γM,s	Partial safety factor: [-]						1.25			
STEE	L FAILURE WITH LEVER	ARM								
M ⁰ Rk,s	Characteristic bending mom	ent:	[Nm]	7.7	19.1	38.1	64.1	102.2	163.1	298.5
γM,s	s Partial safety factor: [-]			1.25						
CONC	CRETE PRYOUT FAILURE									
k8	k factor:	for hef,std	[-]	1.0	1.0	1.0	2.0	2.0	2.0	2.0
N 8	K lactor.	for h _{ef,red}	[-]		1.0	1.0	1.0		2.0	2.0
γins	Installation safety factor:		[-]				1.0			
CONC	RETE EDGE FAILURE									
Ŀ	Effective length of enchart	for h _{ef,std}	[mm]	40	48	55	65	75	84	103
lf	Effective length of anchor:	for hef,red	[mm]		35	42	50		65	75
dnom	Outside diameter of anchor:		[mm]	6	8	10	12	14	16	20
γins	Installation safety factor:		[-]				1.0			

Table C4: Displacements under tension loads for WT7

WT7: GALVANISED ANCHOR				Per	forman	ces		
WIT: OREVANISED ANOTOR			M8	M10	M12	M14	M16	M20
Standard embedment depth								
Tension load in non cracked concrete:	[kN]	3.8	6.6	9.0	12.6	15.6	18.5	25.1
δ _{N0} Displacement:	[mm]	0.4	0.7	1.0	1.2	1.3	1.9	2.2
$\delta_{N^{\infty}}$ Displacement:	[mm]	1.8	2.1	2.4	2.6	2.7	3.3	3.8
Reduced embedment depth								
Tension load in non cracked concrete:	[kN]		4.8	6.5	8.5		12.6	15.6
			0.3	0.6	1.0		1.6	1.9
 δ _{N∞} Displacement:	[mm]		1.4	1.7	2.1		2.7	3.0

Table C5: Displacements under shear loads for WT7

WT7: GALVANISED ANCHOR				Per	forman	ces		
WIT. GALVANISED ANCHOR		M6	M8	M10	M12	M14	M16	M20
Standard embedment depth								
Shear load in non cracked concrete:	[kN]	2.9	5.3	8.4	11.8	16.0	21.9	32.1
δ_{V0} Displacement:	[mm]	0.65	2.80	1.75	2.45	2.78	3.53	4.13
δ _{V∞} Displacement.	[mm]	0.98	4.20	2.63	3.68	4.16	5.29	6.19
Reduced embedment depth								
Shear load in non cracked concrete:	[kN]		5.3	8.4	11.8		21.9	32.1
δ _{V0} Displacement			0.59	1.22	1.10		3.10	3.40
$\frac{\delta_{VO}}{\delta_{V^{\infty}}}$ Displacement:	[mm]		0.89	1.83	1.65		4.60	5.10

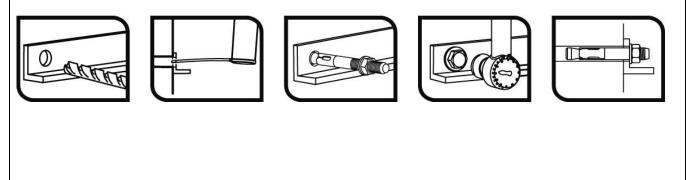
WT7 anchor

Performances
Characteristic values for shear loads
Displacements under tension and shear loads

Table D1: Installation parameters for WT7 SST/A2, WT7 SST/A4 anchor

	ST/A2, WT7 SST/A4: STAINLESS STE	EL	Performances							
ANCH Insta	OR Ilation parameters		M6	M8	M10	M12	M16	M20		
d ₀	Nominal diameter of drill bit:	[mm]	6	8	10	12	16	20		
df	Fixture clearance hole diameter:	[mm]	7	9	12	14	18	22		
Tinst	Nominal installation torque:	[Nm]	7	20	35	60	120	240		
Standard embedment depth										
Lmin	Minimum length of the bolt:	[mm]	60	75	85	100	125	160		
h _{min}	Minimum thickness of concrete member:	[mm]	100	100	110	130	168	206		
h₁	Depth of drilled hole ≥	[mm]	55	65	75	85	110	135		
hnom	Overall anchor embed depth in concrete:	[mm]	49.5	59.5	66.5	77	103.5	125		
h _{ef,std}	Effective anchorage depth:	[mm]	40	48	55	65	84	103		
t _{fix}	Thickness of fixture for DIN 125 washer ≤	[mm]	L-58	L-70	L-80	L-92	L-122	L-147		
t _{fix}	Thickness of fixture for DIN 9021 or DIN 440 washer ≤	[mm]	L-58	L-71	L-80	L-94	L-124	L-149		
Smin	Minimum allowable spacing:	[mm]	50	65	70	85	110	135		
Cmin	Minimum allowable distance:	[mm]	50	65	70	85	110	135		
Re	duced embedment depth									
L _{min}	Minimum length of the bolt:	[mm]		60	70	80				
h _{min}	Minimum thickness of concrete member:	[mm]		100	100	100				
h₁	Depth of drilled hole:	[mm]		50	60	70				
h _{nom}	Overall anchor embed depth in concrete:	[mm]		46.5	53.5	62				
h _{ef,red}	Effective anchorage depth:	[mm]		35	42	50				
t _{fix}	Thickness of fixture for DIN 125 washer ≤	[mm]		L-57	L-67	L-77				
t _{fix}	Thickness of fixture for DIN 9021 or DIN 440 washer ≤	[mm]	-	L-58	L-67	L-79				
Smin	Minimum allowable spacing:	[mm]		65	70	85				
Cmin	Minimum allowable distance:	[mm]		65	70	85				

Installation process



WT7 SST/A2, WT7 SST/A4 anchor

Performances

Installation parameters and installation procedure

Annex D1

W/T7 9	SST/A2, WT7 SST/A4: STAINLESS \$				Perfor	mances			
ANCH	•	DIEEL	M6	M8	M10	M12	M16	M20	
STEE	L FAILURE								
N _{Rk,s}	Characteristic resistance:	[kN]	10.1 19.1 34.3 49.6 85.9 14						
YM,s	Partial safety factor:	[-]			1	.68		·	
	OUT FAILURE								
St	andard embedment depth								
N Rk,p	Characteristic resistance in C20/25 uncracked concrete:	[kN]	1)	12	16	25	35	50	
γins	Installation safety factor:	[-]		1.0		1	.2		
Re	educed embedment depth				•				
N Rk,p	Characteristic resistance in C20/25 uncracked concrete:	[kN]		9	12	16			
γins	Installation safety factor:	[-]			1.2				
		C30/37			1	.22			
₽c	Increasing factors for N ⁰ Rk,p:	C40/50			1	.41			
		C50/60			1	.58			
	CRETE CONE FAILURE AND SPLIT	TING FAILU	JRE						
	andard embedment depth								
h _{ef,std}	Effective anchorage depth:	[mm]	40	48	55	65	84	103	
Kucr,N	Factor for uncracked concrete:	[-]			1	1.0			
ins	Installation safety factor:	[-]	1	.0			.2		
Scr,N	 Concrete cone failure: 	[mm]				x h _{ef}			
Ccr,N		[mm]				x h _{ef}		.	
Scr,sp	 Splitting failure: 	[mm]	160	192	220	260	336	412	
C _{cr,sp}		[mm]	80	96	110	130	168	206	
Re	duced embedment depth				1				
h _{ef,std}	Effective anchorage depth:	[mm]		35	42	50			
K _{ucr,N}	Factor for uncracked concrete:	[-]		-		1.0		т	
ins	Installation safety factor:	[-]			1.2				
S _{cr,N}	 Concrete cone failure: 	[mm]			3 x h _{ef}				
Ccr,N		[mm]			1.5 x h _{ef}				
Scr,sp	 Splitting failure: 	[mm]		140	168	200			
								T	

¹⁾ Pull out failure is not decisive

WT7 SST/A2, WT7 SST/A4 anchor

Performances

Characteristic values for tension loads

Annex D2

Table D3: Characteristic resistance values to shear loads of design method A according to EN 1992-4 for WT7 SST/A2, WT7 SST/A4 anchor

WT7 SST/A2, WT7 SST/A4: STAINLESS STEEL ANCHOR			Performances							
			M6	M8	M10	M12	M16	M20		
STEE	L FAILURE WITHOUT LEV	/ER ARM								
V _{Rk,s}	Characteristic resistance:		[kN]	6.0	10.9	17.4	25.2	47.1	73.5	
k ₇	Ductility factor:		[-]	1.0						
γM,s	Partial safety factor		[-]	1.52						
STEE	L FAILURE WITH LEVER	ARM								
M ⁰ Rk,s	Characteristic bending mom	ent:	[Nm]	9.2	22.5	44.9	78.6	200	389	
γM,s	Partial safety factor:		[-]	1.52						
CONC	CRETE PRYOUT FAILURE									
k ₈	k factor:	for h _{ef,std}	[-]	1.0	1.0	1.0	2.0	2.0	2.0	
		for h _{ef,red}	[-]		1.0	1.0	1.0			
γins	Installation safety factor:		[-]	1.0						
CONC	RETE EDGE FAILURE									
L	Effective length of anchor	for hef,std	[mm]	40	48	55	65	84	103	
lf	under shear loads:	for h _{ef,red}	[mm]		35	42	50			
dnom	Outside diameter of anchor:		[mm]	6	8	10	12	16	20	
γins	Installation safety factor:		[-]				1.0			

Table D4: Displacements under tension loads for WT7 SST/A2, WT7 SST/A4

WT7 SST/A2, WT7 SST/A4: STAINLESS STEEL ANCHOR		Performances							
		M6	M8	M10	M12	M16	M20		
Standard embedment depth									
Tension load in non cracked concrete:	[kN]	4.3	5.7	6.3	9.9	13,8	19.8		
$\frac{\delta_{N0}}{\delta_{N^{\infty}}}$ Displacement:	[mm]	0.42	0.22	0.17	0.19	0.19	0.11		
	[mm]	1.33	1.33	1.33	1.33	1.33	1.33		
Reduced embedment depth									
Tension load in non cracked concrete:	[kN]		4.2	5.7	7.6				
δ_{N0} Displacement:	[mm]		0.07	0.04	0.32				
Displacement: δ _{N∞}	[mm]		0.60	0.60	0.60				

Table D5: Displacements under shear loads for WT7 SST/A2, WT7 SST/A4

WT7 SST/A2, WT7 SST/A4: STAINLESS STEEL		Performances							
ANCHOR		M6	M8	M10	M12	M16	M20		
Standard embedment depth									
Shear load in non cracked concrete:	[kN]	2.8	5.1	8.1	11.8	22.1	34.5		
$\frac{\delta_{V0}}{\delta_{V^{\infty}}}$ Displacement:	[mm]	1.66	1.79	3.83	4.13	5.75	6.59		
	[mm]	2.49	2.68	5.74	6.19	8.62	9.88		
Reduced embedment depth									
Shear load in non cracked concrete:	[kN]		5.1	8.1	11.8				
δ _{V0} Displacement	[mm]		0.60	3.83	4.13				
$\delta_{V_{\infty}}$ Displacement:	[mm]		0.90	5.74	6.19				

WT7 SST/A2, WT7 SST/A4 anchor

Performances

Characteristic values for shear loads Displacements under tension and shears Annex D3